

## **Project Title**

Advancing Adoption of 3D Printing for Clinical Use in TTSH

## **Project Lead and Members**

- Dr Yam Gui Jie Michael
- Dr Candice Leong
- Mr John Chao
- Ms Ang Wenting
- Ms Cindy Lim

## **Organisation(s) Involved**

Tan Tock Seng Hospital

## **Healthcare Family Group(s) Involved in this Project**

Medical, Nursing, Healthcare Administration

## **Applicable Specialty or Discipline**

Orthopaedic, Radiology, Surgery

## **Aim(s)**

To produce customised 3D prints at scale quickly and cheaply, as well as enable rapid prototyping of 3D printed medical devices.

## **Background**

See poster appended/ below

## **Methods**

See poster appended/ below

## **Results**

See poster appended/ below

## **Conclusion**

See poster appended/ below

## **Project Category**

Care & Process Redesign

Build Environment, Facilities Engineering

Technology

Medtech, 3D Printing, Product Development, Prototyping Resources

## **Keywords**

3D Printing Centre, Customized 3D Prints, Prototype 3D Medical Devices

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# Advancing Adoption of 3D Printing for Clinical Use in TTSH

Automation, IT, Robotics



Tan Tock Seng  
HOSPITAL  
National Healthcare Group

## Project Summary

3D printing enables clinicians to effectively deliver personalised care but use of this technology in TTSH was nominal. Whatever need for 3D printing was satisfied either by outsourcing or through attempts at collaboration with industry partners. The former was costly and inefficient, while the latter was oftentimes ineffective due to the lack of expertise in medical product design. To advance adoption of clinical 3D printing, we decided to create an in-house, point-of-care ecosystem that is adequately resourced and has the necessary governance systems established. With the formation of a Medical 3D Printing Centre, TTSH now has the capacity to produce customised 3D prints at scale quickly and cheaply, as well as enable rapid prototyping of 3D printed medical devices. Since then, 3D prints have been integrated as new standards for certain types of care, new service streams created using proprietary/highly personalised prints, and medical pedagogical methods enhanced with customised trainers.

## Background Need:

With its scope for customisation and ability to shorten the manufacturing process, 3D printing enables clinicians to effectively deliver personalised care. The use of 3D printing in TTSH for clinical care, however, had been sporadic and limited in scope.

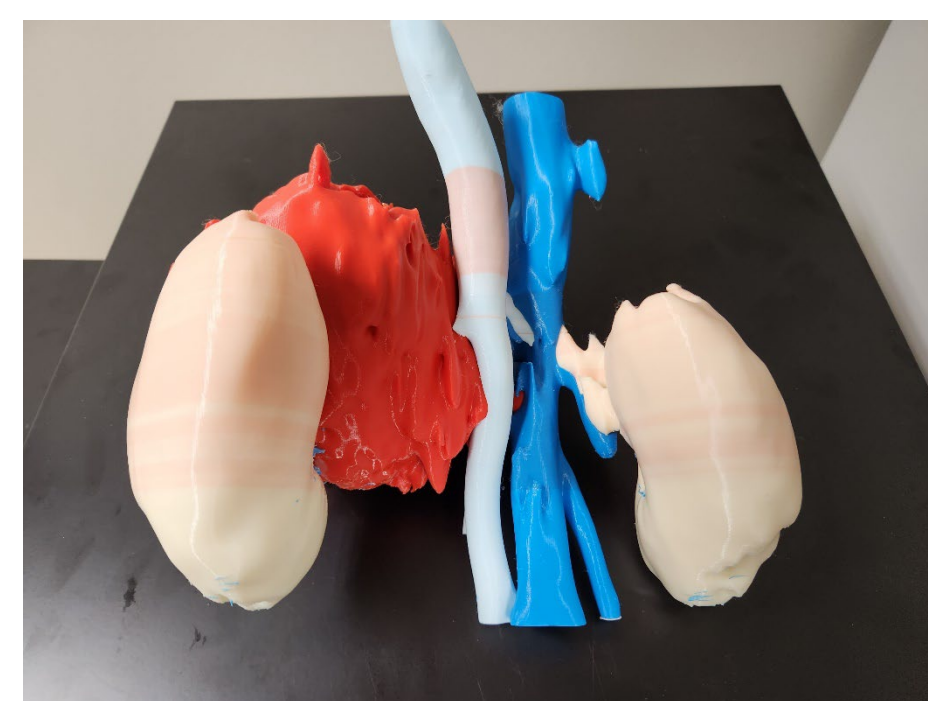
Whenever 3D printing was required, they were outsourced to external vendors. This was costly, required long turnaround time, and was potentially risky given the need to load patient information to vendors' systems.

Individual clinicians and departments have separately attempted to develop 3D-printed (3DP) devices for clinical use in collaboration with industry partners. But oftentimes, they struggle to translate a clinical concept into a final product as neither party has expertise in medical product design. Long-term collaboration to enable industry partners to build this expertise is impracticable given the ad-hoc nature and narrow scope of these projects.

Given the high barriers to adopting 3D printing for clinical care, use cases for this technology remained limited in TTSH despite its rapid advancement in healthcare globally.

## Innovation:

- In-house facility improves access and removes barriers for clinicians
- Consolidates efforts and optimises resources
- Point-of-care ecosystem
- Secure PDPA
- Shortens turnaround time
- Scalable governance systems



## Results:

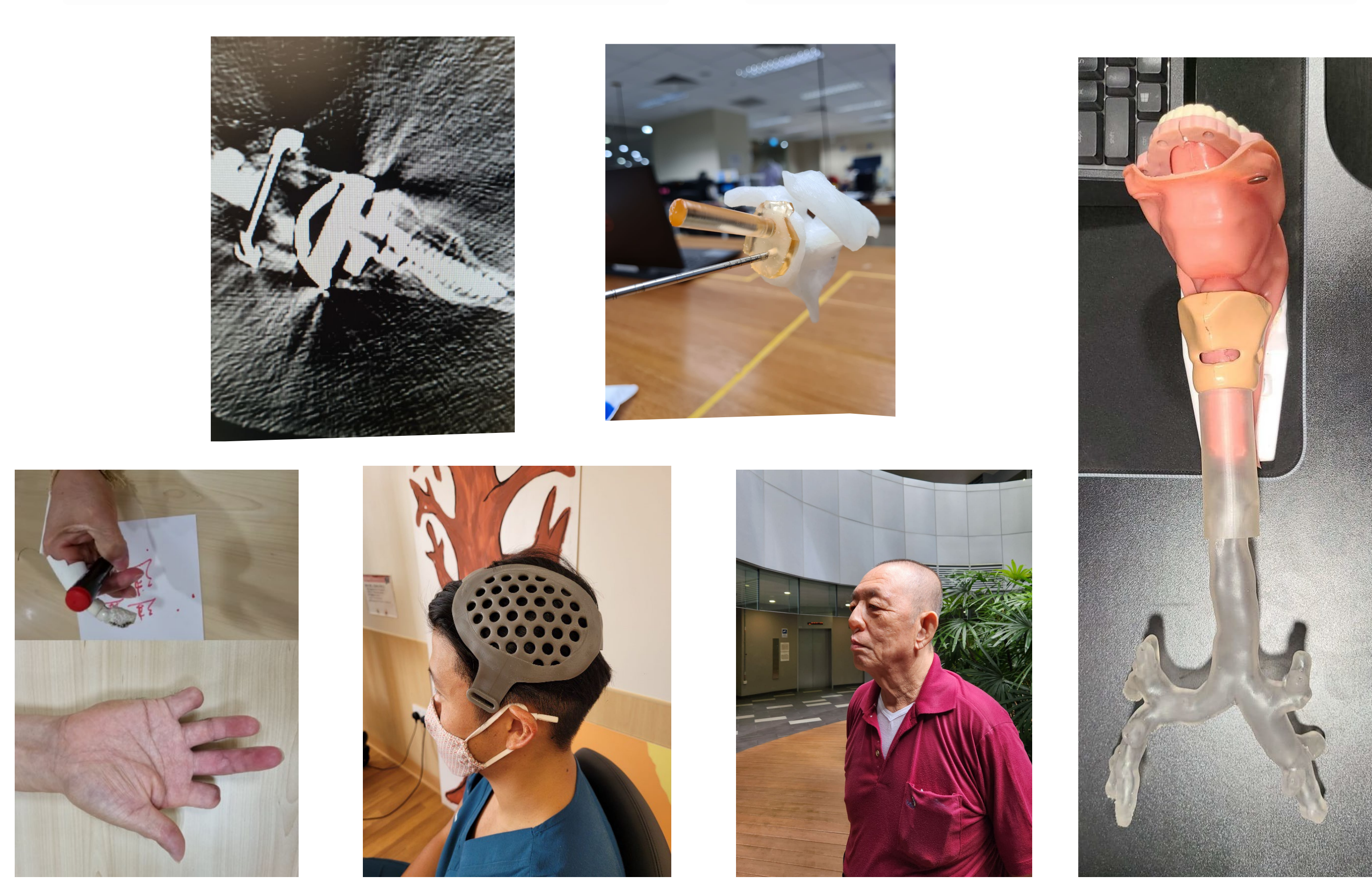
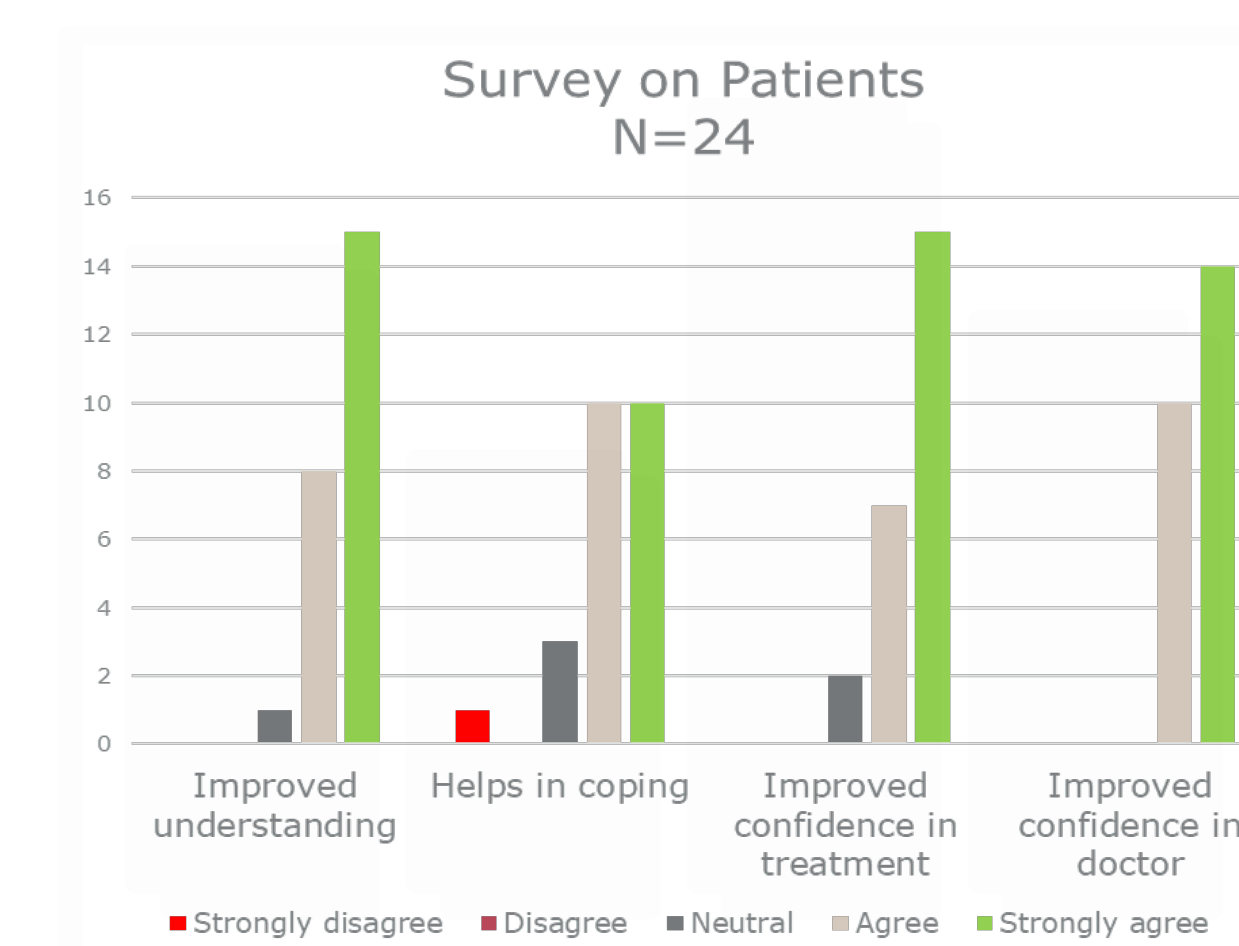
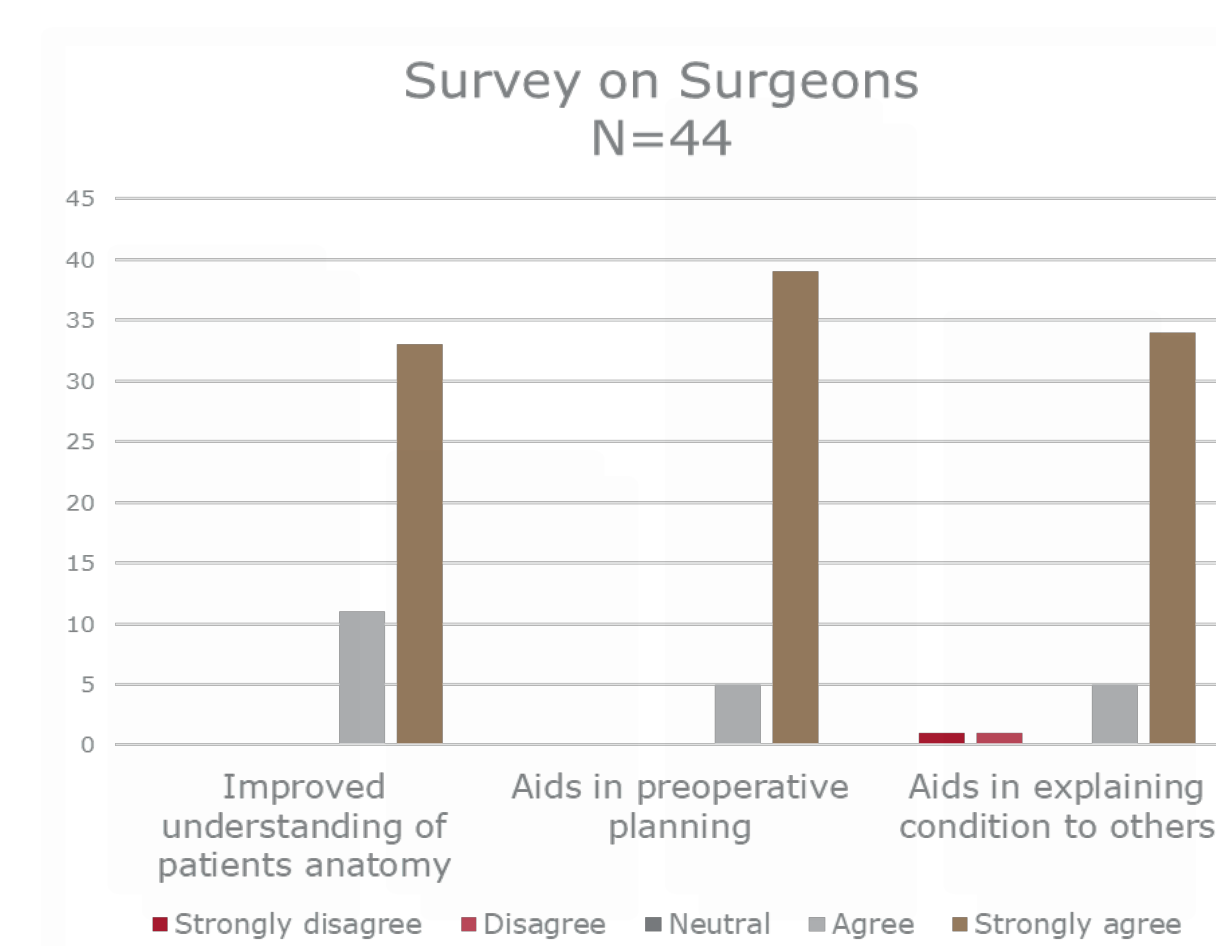
| Outcomes                    | Before  | After             |
|-----------------------------|---|-------------------|
| Efficiency: Turnaround time | 1-2 Weeks   | Shortest 1-2 days |
| Workload                    | <5 a year   | 262 (CY2022)      |
| Reach                       | 95% Ortho, 5% other depts   | 24% Other depts   |
| New service types           | Anatomical models – Educational and preop planning<br>Surgical jigs<br>Cranial cap prosthesis<br>Finger prosthesis<br>Nose prosthesis<br>Educational trainers |                   |

## Solution:

Our solution was to create an in-house, point-of-care ecosystem in the form of a TTSH Medical 3D Printing Centre. The Centre would centralise 3D printing efforts and resources across the hospital into a single facility to avoid duplication and optimise resource use.

To facilitate 3DP uptake and rapid prototyping, the Centre strived to achieve the following:

| Point-of-Care 3DP Centre                             |  |   |
|--|--|---|
| <b>Infrastructure:</b><br>Physical space<br>Hardware | <b>Regulation:</b><br>Quality management systems<br>Risk management frameworks<br>Standard operating protocols<br>Institutional governance | <b>Technical Expertise:</b><br>3D printing: industry collab<br><br>Multidisciplinary clinical teams |



## Conclusion

Enabling effective access and improving efficiency, the innovation of an in-house, point-of-care 3D printing centre in TTSH has advanced the reach of 3D printing in the medical sphere. This has resulted in the creation of multiple care streams with positive patient and surgeon outcomes to ultimately improve patient care.